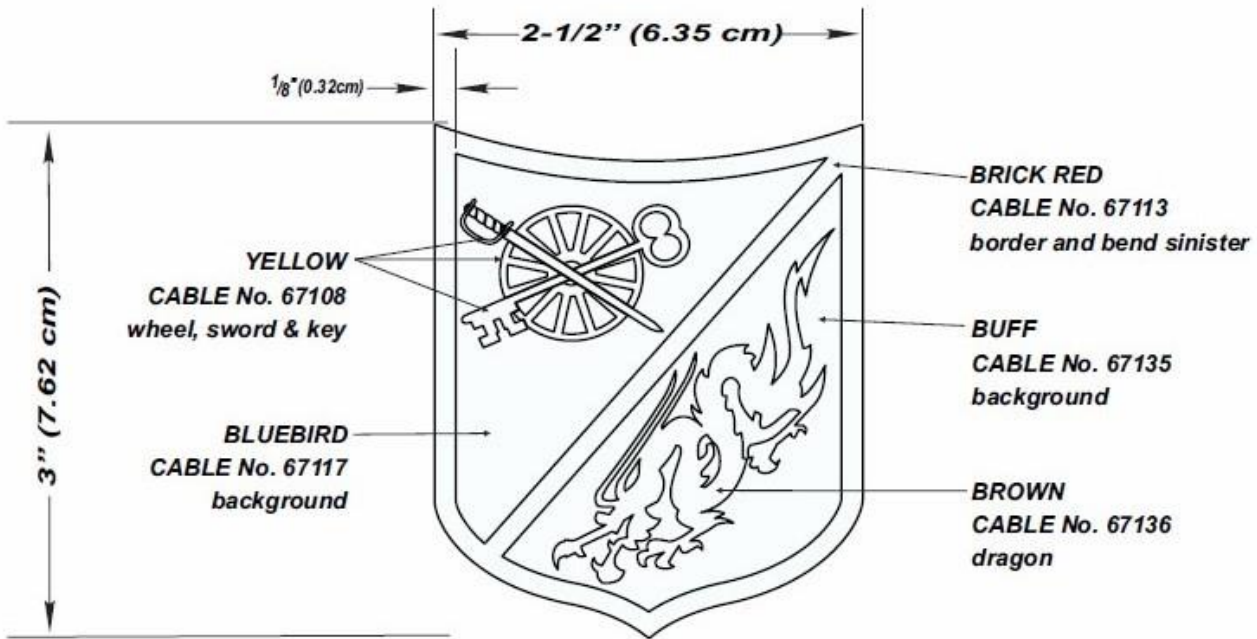


**FOR SUBDUED INSIGNIA**

ACU:  
 BLUEBIRD AREAS TO BE FOLIAGE  
 GREEN 67202. BRICK RED, YELLOW &  
 BROWN TO BE BLACK 67138, BUFF TO  
 BE BROWN 67136.

**REVISIONS**

LTR	DESCRIPTION	DATE	APPROVED
B	STITCH COUNT ADDED.	14 OCT 2010	pm SAO TLC <i>Charles V. Mugno</i> CHARLES V. MUGNO DIRECTOR



**DESIGNED FOR OVEREDGE STITCHING**

**STITCH COUNT**

**7416 STITCHES (minimum)**  
**90/2 DENIER**  
**12/4 SPAN**

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS DECIMALS ANGLES

MATERIALS:  
 TO BE MANUFACTURED IN ACCORDANCE WITH MIL-DTL-14652

EXAMINED	SAO	
CHECKED	pm	
PREPARED	R	

APPROVED  
*Charles V. Mugno*  
 CHARLES V. MUGNO  
 DIRECTOR

THE INSTITUTE OF HERALDRY, DEPARTMENT OF THE ARMY  
 9325 GUNSTON RD, RM S-113 FORT BELVOIR, VA 22060-5579

**SHOULDER SLEEVE INSIGNIA**

**TWENTY-THIRD QUARTERMASTER BRIGADE**

SIZE	CONTROL IDENT. NO	A - 1 - 1030
<b>A</b>	<b>22571</b>	

SCALE FULL DATE **01 JULY 2010**